Perfect Tracking for Non-minimum Phase Systems: with Applications to Biofuels from Microalgae

Mike Buehner Ph. D. Final Defense Monday July 12th, 2010



Overview of Presentation

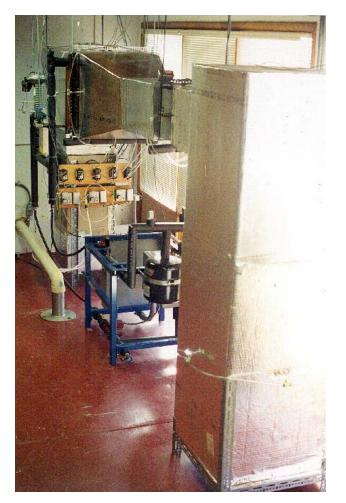
• History of project / Motivation

 Perfect tracking control of non-minimum phase systems

• Biofuels from microalgae

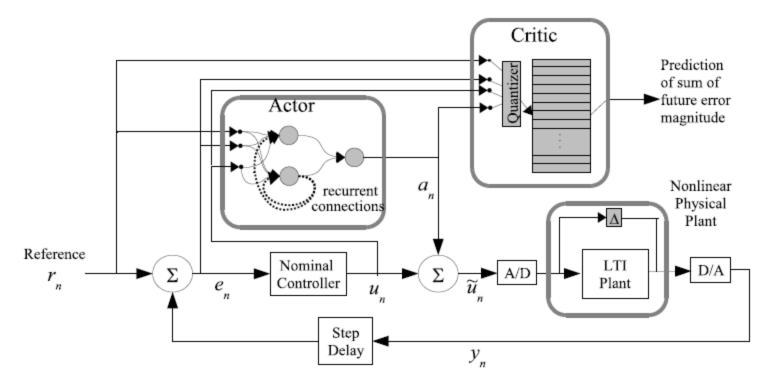
• Conclusions / Future Directions

Commercial HVAC



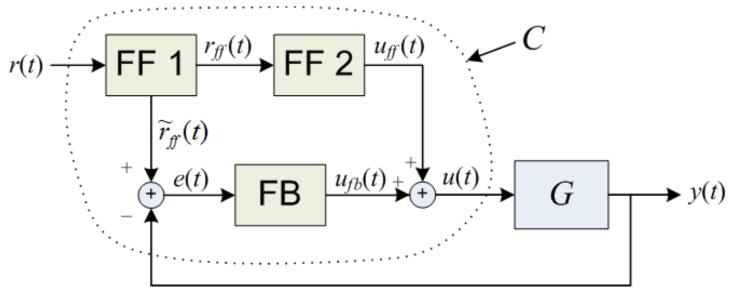
- Difficult to model a whole building
- Knowledge of "disturbances"
- Reinforcement learning control
- Adaption (done inside the feedback loop)

Robust Reinforcement Learning Control



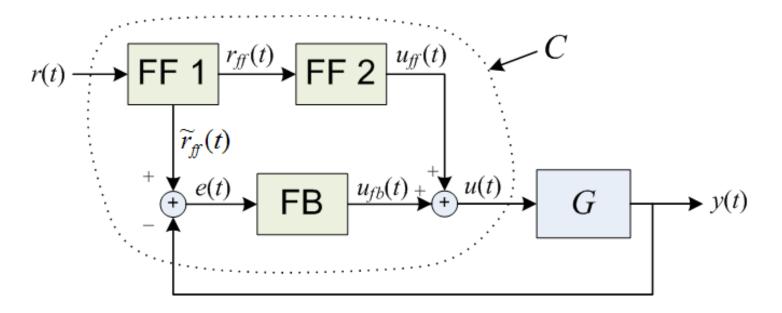
- Guaranteeing stability ~ Computationally intensive
- Based on IQCs (Integral Quadratic Constraints)
- Can adapt to both reference and disturbance inputs

Reduce Stability Complexity



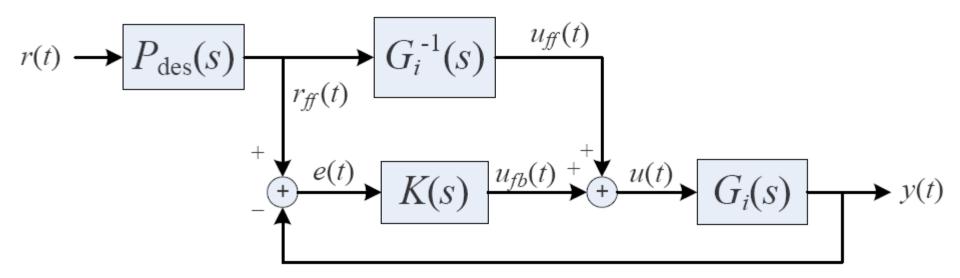
- Fix the feedback (FB) controller
- Adapt the feedforward (FF) controllers
- Closed-loop stability ~ Provide by FB
- FF adaptation ~ Anything (provided bounded)

Neuromuscular Actuation Systems



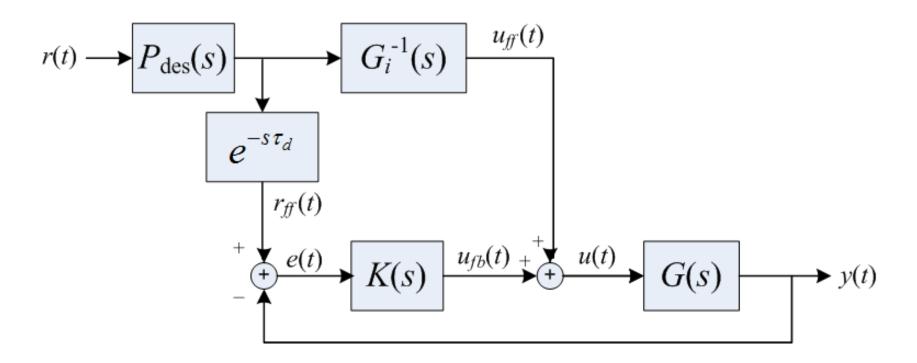
- Calculate desired path (FF calculation)
- Ballistic response (FF Control)
- Dynamic corrections to ballistic response (FB control on small error signals)

Standard Architecture



- Can provide perfect tracking for minimumphase systems
- Unstable plants allowed
- Cannot (stably and causally) handle time delays and right-half plane zeros

Extension to Time Delays



- Delay reference input
- Later extension to (RHP zeros)
- Previously not presented in literature

Motivation: Growing Microalgae



- Application: Biofuels from microalgae
- Utilize externally supplied CO₂ to produce more microalgae.
- CO₂ source and microalgae physically separated (transport delays)
- Sensors are expensive and unreliable (FF control desirable)

Perfect Tracking Control of Non-minimum Phase Systems

Perfect Tracking

- What trajectory can the plant actually follow?
- What control signal will drive the plant along this trajectory?
- Characterize the class of signals that may be tracked in the nominal case (i.e., when the plant model is perfect) with no external disturbances.
- Extensions to non-minimum phase systems.

Contributions

- Two controller architectures that provide perfect tracking for a larger class of systems (particularly, systems with time delays)
 - Dual Feedforward Predictive Control (DFFPC)
 - Dual Feedforward Smith Predictor (DFFPC)
 - Clarify limitations of Smith predictor
- Robustness tools
- Feedforward controller design methodologies
- Adaptation techniques

$$G(s) = \frac{K_{\text{DC}}N_{nmp}(s)N_{mp}(s)}{D_s(s)D_u(s)}e^{-s\tau_d}$$

- Minimum-phase and stable: Re(s) < 0
- Non-minimum phase and unstable $Re(s) \ge 0$
- Non-minimum phase includes RHP zeros and time delays
- Normalize via K_{DC} such that: $-N_{nmp}(0) = N_{mp}(0) = D_s(0) = D_u(0) = 1$
- Could extend to integrators (include in $D_u(s)$)

Plant Decomposition

$$G(s) = G_{noi}(s)G_i(s)$$

 $G_{noi}(s) = N_{nmp}(s)e^{-s\tau_d}$ $G_i(s) = \frac{K_{\rm DC}N_{mp}(s)}{D_s(s)D_u(s)}$

Split plant into non-invertible and invertible part

Non-invertible part contains nonminimum phase components

Invertible part contains minimum- phase components

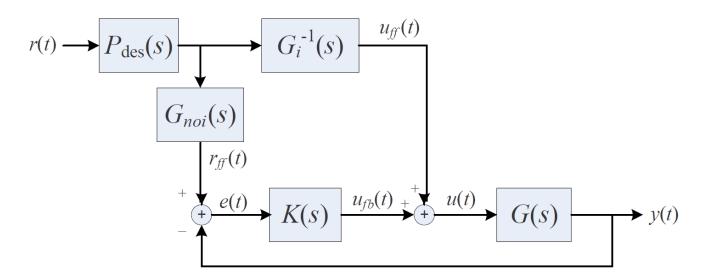
$$G_i^{-1}(s) = \frac{D_s(s)D_u(s)}{K_{\rm DC}N_{mp}(s)}$$

NB: In general, $G_{noi}(s)$ and $G_i^{-1}(s)$ are <u>not</u> proper transfer functions

DFFPC Overview

- Restricted to causal SISO systems (i.e., no prior knowledge of the reference input).
- Define a class of signals that can be perfectly tracked by non-minimum phase LTI systems.
 - Perfect tracking of a filtered reference input in the nominal case with no external disturbances
- Robustness tools for evaluating robust performance on a physical system.
- Stable adaptation techniques to improve performance. (Addressed Later)
- Can handle unstable systems

Dual Feedforward Predictive Control



- At steady-state, $r_{ff}(t) = r(t)$ or $P_{des}(0)G_{noi}(0) = 1$
- The feedforward transfer functions must be proper: $P_{\text{des}}(s)G_{noi}(s)$ and $P_{\text{des}}(s)G_i^{-1}(s)$

$S = \frac{1}{1 + GK} \text{ and } T = \frac{GK}{1 + GK} \xrightarrow{G_{i}} K(s) \xrightarrow{u_{f}(t)} G(s) \xrightarrow{u_{f}(t)} G(s) \xrightarrow{u_{f}(t)} G(s) \xrightarrow{u_{f}(t)} F(t) \xrightarrow{u_{f}(t)} F($

$$S_{\text{DFFPC}} = P_{\text{des}}G_{noi}S - P_{\text{des}}G_i^{-1}GS$$
$$= P_{\text{des}}G_{noi}S - P_{\text{des}}G_{noi}S$$
$$= 0.$$

• Perfect Tracking

 $M_{\rm DFFPC}$

- $= \frac{P_{\text{des}}G_{noi}GK}{1+GK} + \frac{P_{\text{des}}G_i^{-1}G}{1+GK} \bullet$ $= P_{\text{des}}G_{noi}\frac{1+GK}{1+GK}$ $= P_{\text{des}}G_{noi}$
 - Desired closed-loop response contains nonminimum phase dynamics

Example: Perfect Tracking of a NMP System

$$G(s) = 75\frac{-s+2}{(s+5)(s+10)} = 3\frac{\frac{-s}{2}+1}{(\frac{s}{5}+1)(\frac{s}{10}+1)}$$

$$G_{noi}(s) = \frac{-s}{2} + 1, \quad G_i^{-1}(s) = \frac{1}{3}(\frac{s}{5} + 1)(\frac{s}{10} + 1)$$

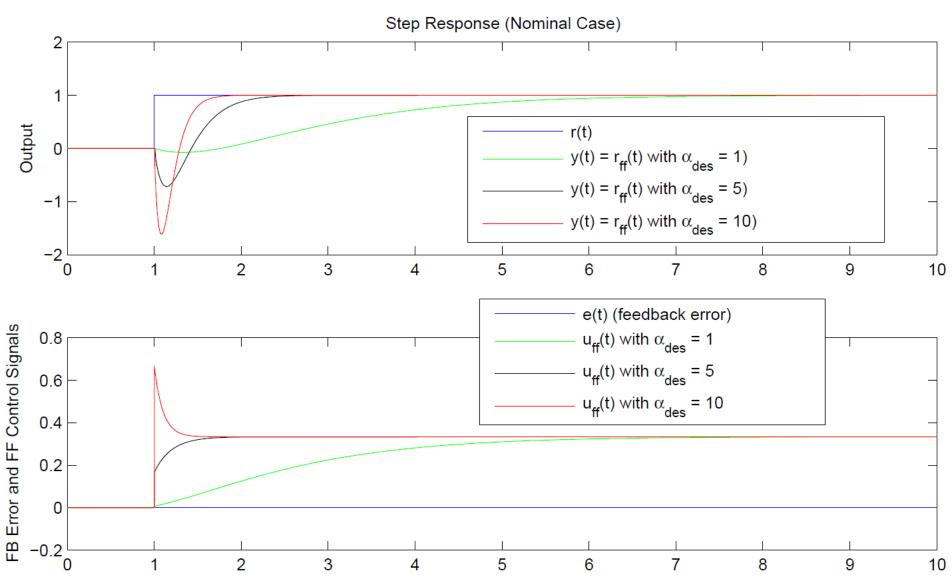
$$P_{\rm des}(s) = \frac{1}{(\frac{s}{\alpha_{\rm des}} + 1)^2}$$

Picked a $P_{des}(s)$ that will make the two feedfoward controllers (below) proper

$$FF1(s) = P_{des}(s)G_{noi}(s) = \frac{\frac{-s}{2} + 1}{(\frac{s}{\alpha_{des}} + 1)^2}$$

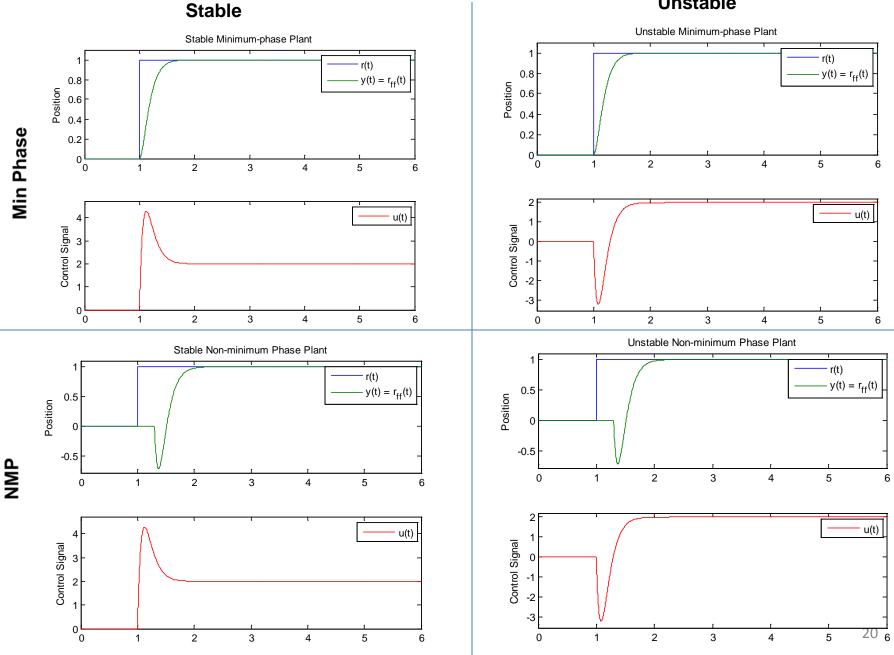
$$FF2(s) = P_{\text{des}}(s)G_i^{-1}(s) = \frac{1}{3}\frac{(\frac{s}{5}+1)(\frac{s}{10}+1)}{(\frac{s}{\alpha_{\text{des}}}+1)^2}$$

Simulation Results

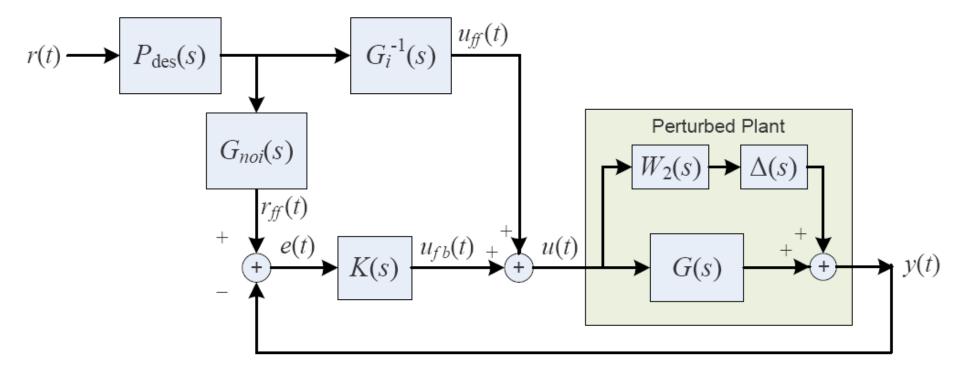


Plant Implications

Unstable



Robustness Analysis: Additive Uncertainty $\tilde{G} = G + W_2 \Delta$



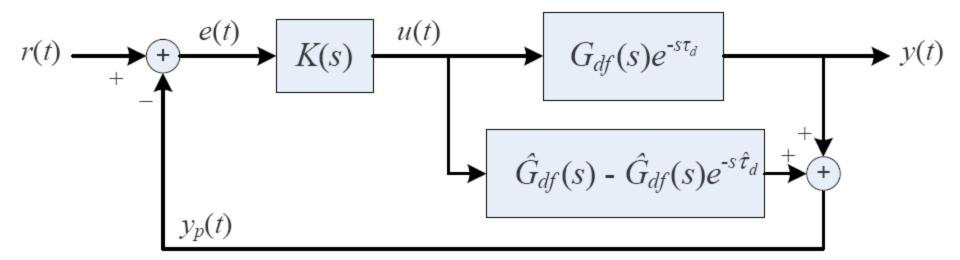
Robustness Analysis: Additive Uncertainty $\tilde{G} = G + W_2 \Delta$

$$\tilde{S}_{\text{DFFPC}} = \frac{P_{\text{des}}G_{noi}}{1 + (G + \Delta W_2)K} - \frac{P_{\text{des}}G_i^{-1}(G + \Delta W_2)}{1 + (G + \Delta W_2)K}$$
$$= \frac{P_{\text{des}}G_{noi} - P_{\text{des}}G_{noi} - P_{\text{des}}G_i^{-1}\Delta W_2}{1 + (G + \Delta W_2)K}$$
$$= -\frac{P_{\text{des}}G_i^{-1}\Delta W_2/(1 + GK)}{(1 + GK + \Delta W_2K)/(1 + GK)}$$
$$= -\frac{P_{\text{des}}G_i^{-1}\Delta W_2S}{1 + \Delta W_2KS}$$

Robustness Analysis Cont' $\tilde{S}_{\text{DFFPC}} = -\frac{P_{\text{des}}G_i^{-1}\Delta W_2 S}{1+\Delta W_2 K S}$ Assuming that $\|\Delta\|_{\infty} \leq 1$, robust stability requires that $\|W_2 K S\|_{\infty} < 1$.

- Necessary and sufficient condition for robust performance with additive uncertainty is: $|||W_1 P_{\text{des}} G_i^{-1} W_2 S| + |W_2 K S|||_{\infty} < 1$
- Similar result for multiplicative uncertainty.

Original Smith Predictor



$$M(s) = \frac{G(s)K(s)}{1 + K(s)(G(s) + G_{df}(s) - G(s))} = \frac{G(s)K(s)}{1 + G_{df}(s)K(s)}$$

• Eliminate time delay from feedback loop (better nominal tracking performance)

Modified Smith Predictor q(t) r(t) + e(t) K(s) u(t) + G(s) y(t) $G(s)(1 + G_m(s)K(s) - G(s)K(s))$

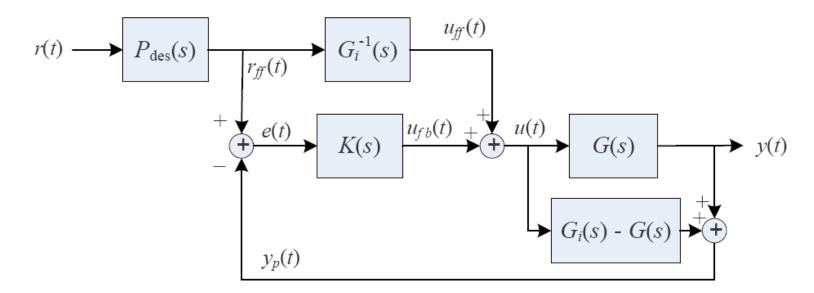
$$\frac{Y(s)}{Q(s)} = \frac{G(s)(1 + G_m(s)K(s) - G(s)K(s))}{1 + G_m(s)K(s)}
= G(s)\left(1 - \frac{G(s)K(s)}{1 + G_m(s)K(s)}\right)
= \frac{N_G(s)}{D_G(s)}\left(\frac{D_G(s)D_m(s)D_K(s) + N_m(s)N_K(s)D_G(s) + N_G(s)N_K(s)D_m(s)}{D_G(s)D_m(s)D_K(s) + N_m(s)N_K(s)}\right)$$

- Improved disturbance rejection
- Not suitable for unstable systems

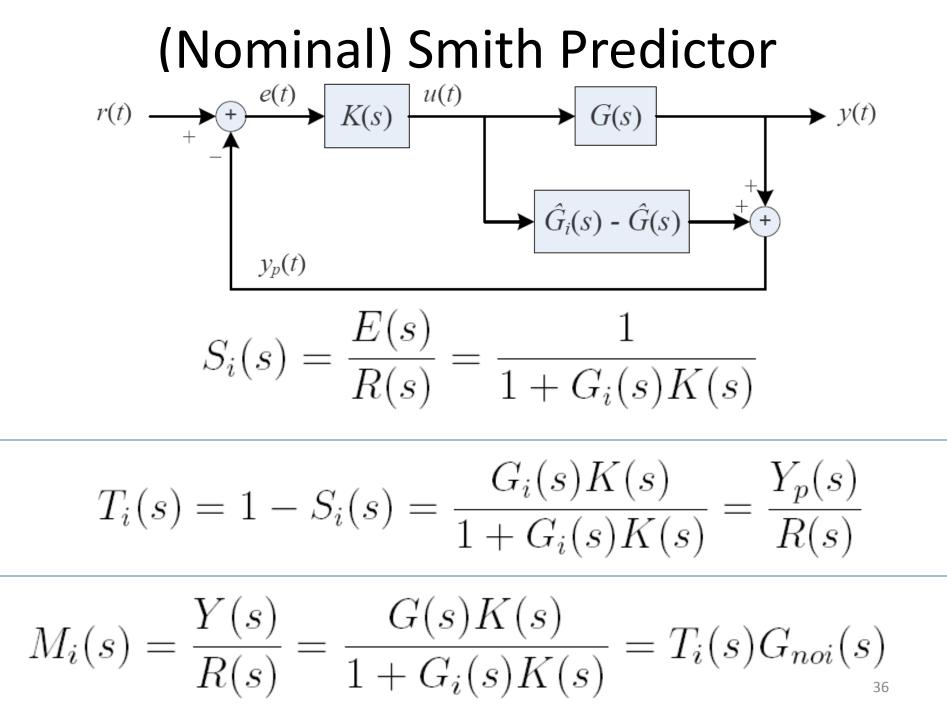
DFFSP Overview

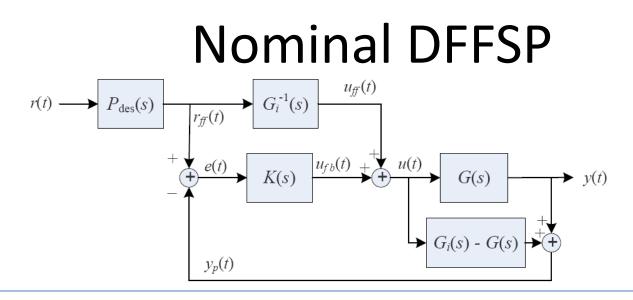
- Restricted to causal SISO systems (i.e., no prior knowledge of the reference input).
- Define a class of signals that can be perfectly tracked by stable non-minimum phase LTI systems.
 - Perfect tracking of a filtered reference input in the nominal case with no external disturbances
- Robustness tools for evaluating robust performance on a physical system.
- Stable adaptation techniques to improve performance. (Addressed Later)
- <u>Cannot</u> handle unstable systems

Dual Feedforward Smith Predictor



- At steady-state, $r_{ff}(t) = r(t)$ or $P_{des}(0) = 1$
- The feedforward transfer functions must be proper: $P_{\text{des}}(s)$ and $P_{\text{des}}(s)G_i^{-1}(s)$
- $G_{noi}(s)$ handled in feedback loop





$$S_{\text{DFFSP}}(s) = P_{\text{des}}(s)S_i(s) - P_{\text{des}}(s)G_i^{-1}(s)G_i(s)S_i(s)$$

$$= P_{\rm des}(s)S_i(s) - P_{\rm des}(s)S_i(s)$$

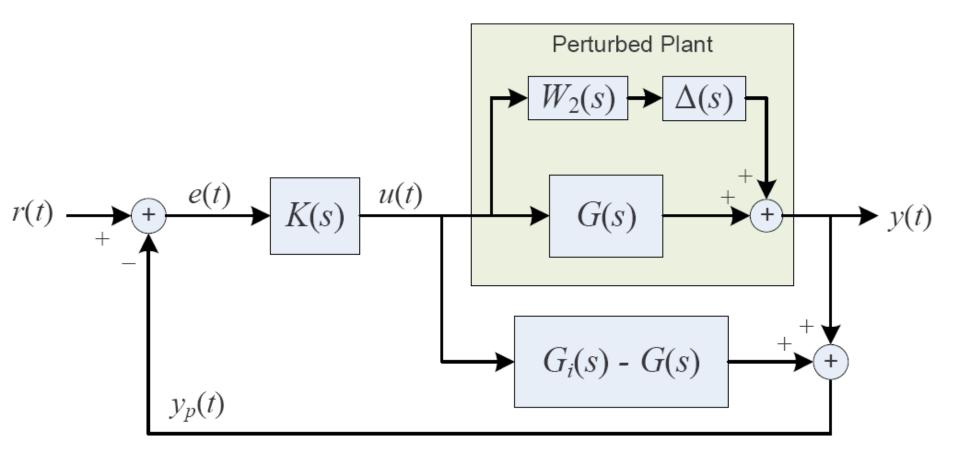
$$\begin{split} M_{\rm DFFSP}(s) &= \frac{P_{\rm des}(s)G(s)K(s)}{1+G_i(s)K(s)} + \frac{P_{\rm des}(s)G_i^{-1}(s)G(s)}{1+G_i(s)K(s)} \\ &= \frac{P_{\rm des}(s)G_{noi}(s)G_i(s)K(s) + P_{\rm des}(s)G_{noi}(s)}{1+G_i(s)K(s)} \\ &= P_{\rm des}(s)G_{noi}(s)\frac{1+G_i(s)K(s)}{1+G_i(s)K(s)} \\ &= P_{\rm des}(s)G_{noi}(s), \end{split}$$

0,

=

Desired closed-loop
 response contains non minimum phase dynamics

Robustness Analysis: Additive Uncertainty $\tilde{G} = G + W_2 \Delta$



Robustness Analysis: Additive Uncertainty $\tilde{G} = G + W_2 \Delta$ $P_{\rm des}G_i^{-1}(G_i + \Delta W_2)$ $P_{\rm des}$ S_{DFFSP} $= \frac{1}{1 + (G_i + \Delta W_2)K} - \frac{1}{1 + (G_i + \Delta W_2)K}$ $P_{\rm des} - P_{\rm des} - P_{\rm des} G_i^{-1} \Delta W_2$ $1 + (G_i + \Delta W_2)K$ $P_{\rm des}G_i^{-1}\Delta W_2/(1+G_iK)$ $\overline{(1+G_iK+\Delta W_2K)/(1+G_iK)}$ $P_{\text{des}}G_i^{-1}\Delta W_2 S_i$ $1 + \Delta W_2 K S_i$

Robustness Analysis Cont'
$$\tilde{S}_{\text{DFFSP}} = -\frac{P_{\text{des}}G_i^{-1}\Delta W_2 S_i}{1 + \Delta W_2 K S_i}$$

robust stability requires $\|\Delta W_2 K S_i\|_{\infty} < 1$ for all $\|\Delta\|_{\infty} \leq 1$

• Necessary and sufficient condition for robust performance additive uncertainty is:

 $\||W_1 P_{\text{des}} G_i^{-1} W_2 S_i| + |W_2 K S_i|\|_{\infty} < 1$

• Similar result for multiplicative uncertainty

DFFPC vs. DFFSP

- DFFPC can handle unstable systems, DFFSP cannot
- DFFSP will result in a higher order controller due to (G_i(s)-G(s))
- Smith predictor improved disturbance rejection properties are not applicable here $(G_m(s) = G_i(s))$
- Adapting the DFFSP architecture is less straightforward than the DFFPC architecture

Comments on Methods

- Valid for both continuous-time and discretetime implementations
- Perfect control for a wide class of systems
 - Minimum-phase and non-minimum phase
 - Stable and Unstable*
 - Biproper and strictly proper systems
 - Systems with or without time delays
- Robustness tools
- Design Methodologies (Next)
- Adaptation (Later)

* (for DFFPC only)

44

Feedforward 2 (FF2(s)) Design

• $P_{des}(s)$ (and FF2(s))common to feedforward plus feedback architectures presented here

• Direct design

• Robust and optimal design

Direct Design

Design for specific closed-loop characteristics
 – e.g., specific rise time with no overshoot

 $P_{des}(s)$ Design Constraints:

- Relative degree of $P_{des}(s) \ge$ Relative degree of $G_i(s)$ (assuming G(s) is proper)
- $P_{\text{des}}(0) = 1$ (assuming that $G_{noi}(0) = 1$ from the problem formulation).

Direct Design Example

- Minimum-phase Plant
- Closed-loop is $P_{des}(s)$

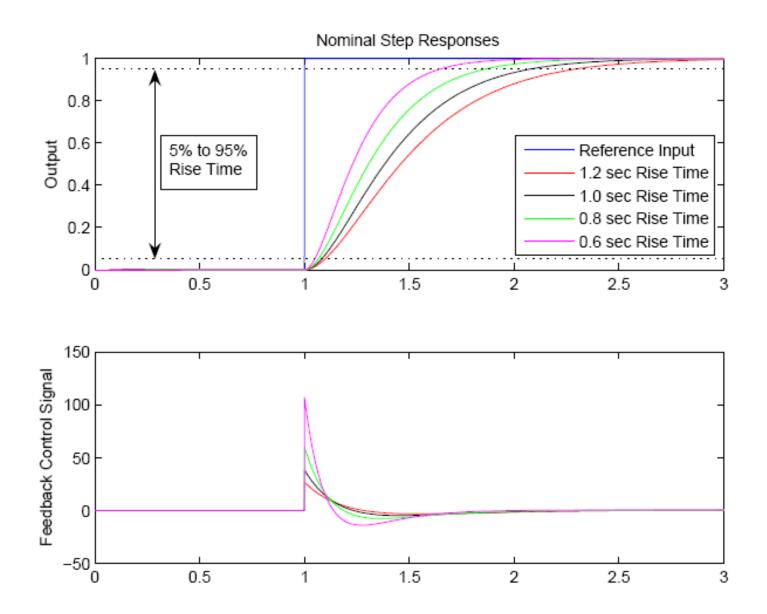
• Example:
$$P_{\text{des}}(s) = \frac{1}{(\tau s + 1)^2}$$

• Design for rise time (with no overshoot):

$$\tau = \frac{t_{r(\text{des})}}{4.3885}$$

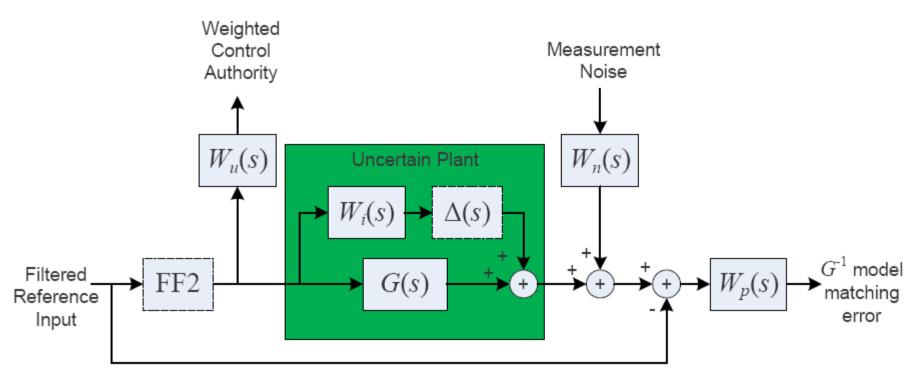
• NB: Numerical solution to above equation.

Nominal Step Responses



Robust and Optimal FF Design

- Optimal control minimize gain from exogenous inputs to exogenous outputs
- Robust control optimal control in the presence of uncertainty



Design Method

NB: $FF2(s) = P_{des}(s) G_i^{-1}(s)$

- 1. Design a robust/optimal FF2(s).
- 2. Define $Z(s) = \frac{1}{K_{\mu}}FF2(s)G_i(s)$ (where K_{μ} is selected to make Z(0) = 1).
- 3. Use a minimum realization and model reduction techniques to reduce the order of Z(s).
- 4. Define $P_{des}(s) = Z(s)F(s)$, where F(s) is a stable and proper transfer function with F(0) = 1. NB: F(s) = 1 is a valid (and common) choice here.

FF Design Summary

- Based on an existing example (Faanes 2003)
- Provided more investigation into the resulting feedforward controller structure
 - Cancellations and near misses (lower order $P_{des}(s)$ designs)
- Extensions may be made to unstable plants
- Option to design on either G(s) or $G_i(s)$

Numerical Example

• Plant definition:

$$G(s) = 25 \frac{-s+6}{(s+5)(s+10)} e^{-0.7s}$$

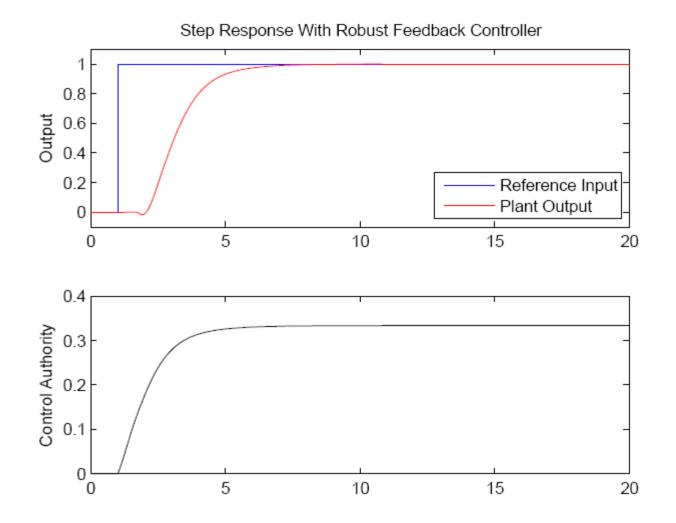
= $3 \frac{\frac{-s}{6}+1}{(\frac{s}{5}+1)(\frac{s}{10}+1)} e^{-0.7s}.$

 $K_{\rm DC} = 3$ $N_{nmp}(s) = (\frac{-s}{6} + 1), N_{mp}(s) = 1$ $D(s) = (\frac{s}{5} + 1)(\frac{s}{10} + 1)$

$$G_{noi}(s) = \left(\frac{-s}{6} + 1\right)e^{-0.7s}$$
$$G_i^{-1}(s) = \frac{1}{3}\left(\frac{s}{5} + 1\right)\left(\frac{s}{10} + 1\right)$$

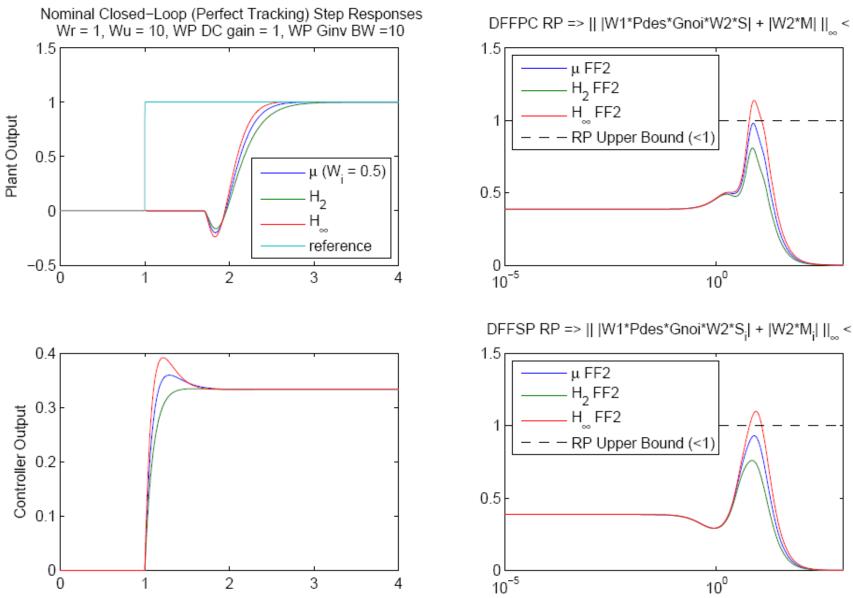
Robust Feedback Controller Design

$$K(s) = \frac{0.13089(s+8)(s+10)(s+5)(s+2.857)(s+1.061)}{s(s+10.61)(s+6.804)(s+1.058)(s^2+4.579s+14.65)}$$

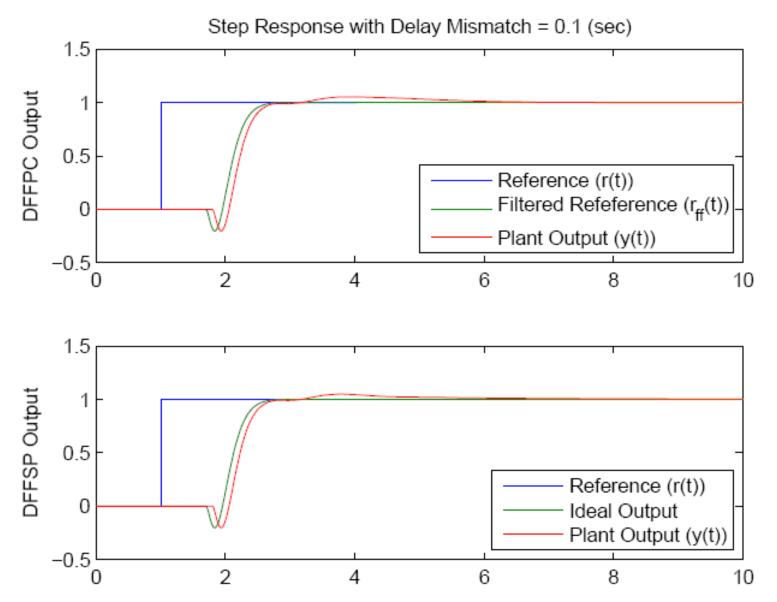


53

Feedforward Design



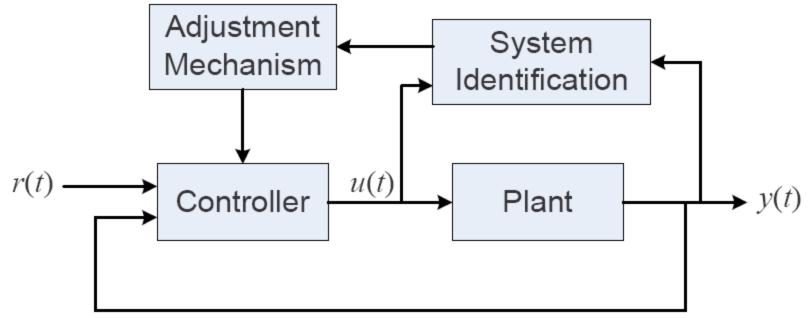
Example Robust Performance



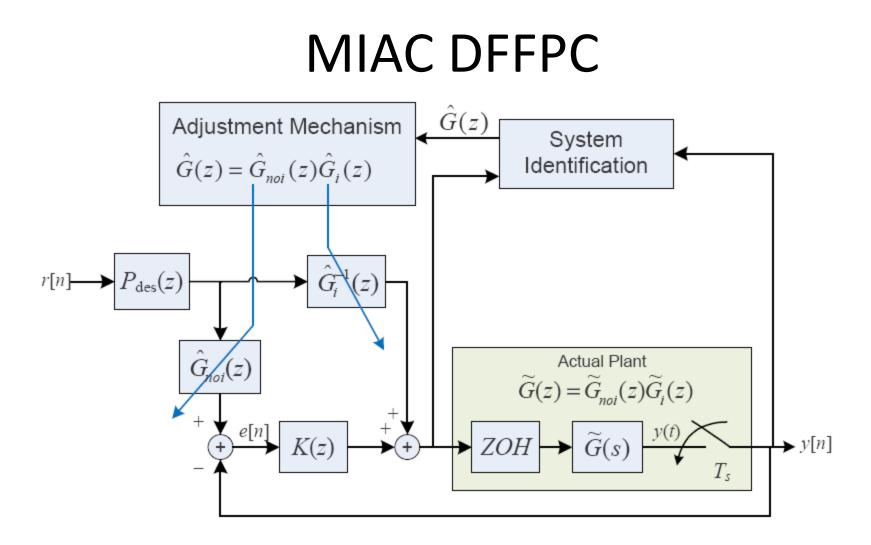
Adaptation

- Stability provided by only adapting FF pieces
- Model identification adaptive control
 - Identify LTI plant models
 - Update feedforward controller blocks directly
- Reinforcement learning control
 - Original motivation
 - Echo state networks

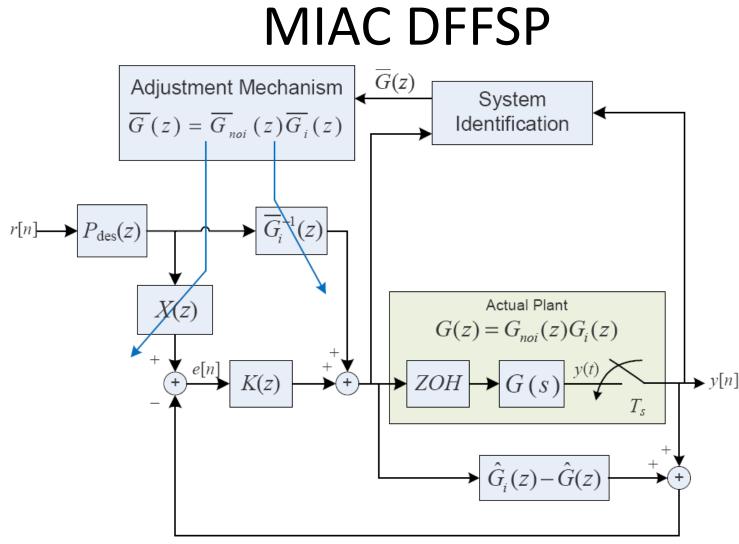
Model Identification Adaptive Control



- For stability, only adapt feedforward controllers
- Architectures provide a unique and straightforward way to update feedforward controllers

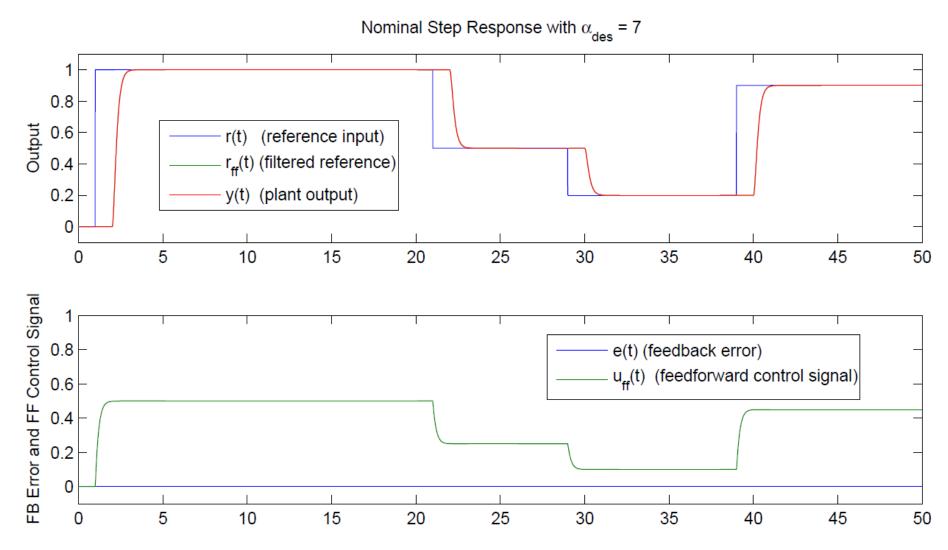


- Natural split of identified plant to FF controllers
- Stability guaranteed (even if plant is unstable)

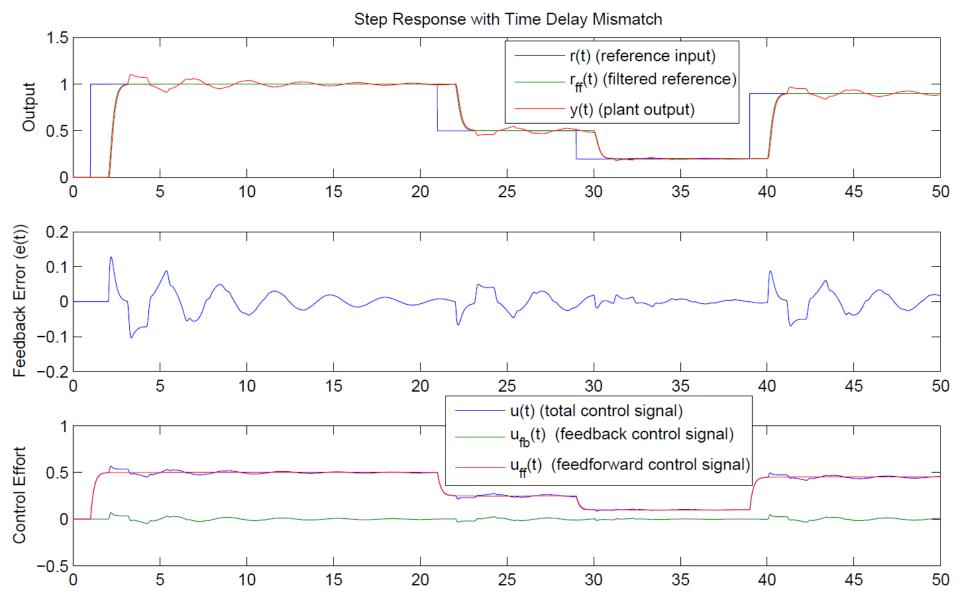


- Augmentation required to restore perfect tracking
- Smith predictor still requires a stable plant

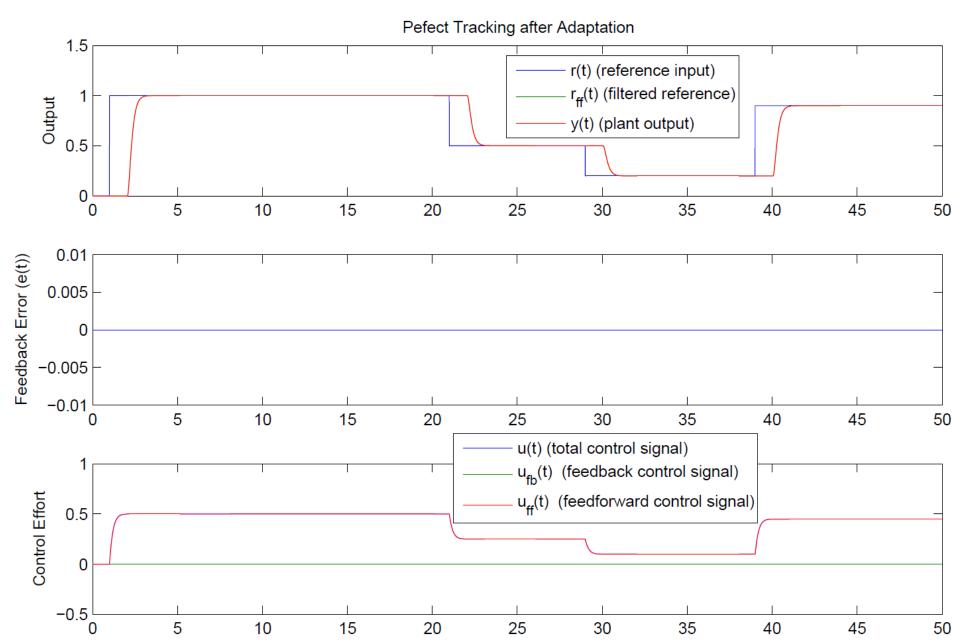
Adaptation Example: Nominal Simulation



Perturbed Simulation (Time Delay Mismatch of 0.05 seconds)



Perfect Tracking Restored after Adaptation



Reinforcement Learning Control

- Augment (or replace) existing feedforward structure
- Echo state networks
 - Ability to guaranteed stability of recurrent connections
 - Allows for larger networks (one-time stability analysis)

Microalgae Modeling and Control

Microalgae Overview

- Algae can convert excess carbon from human activity into biofuels
- Produce an estimated 7000-15000 gallons per acre per year¹
- Supply 50% of the US fuel needs while using only 1.1% to 2.5% of the existing cropping land²
 - Much of the land around existing power plants is open and would be suitable for algae farms
 - Does not compete with agricultural land
- ¹ NREL (1998)
- ² Chisti (2007)

Research Challenges

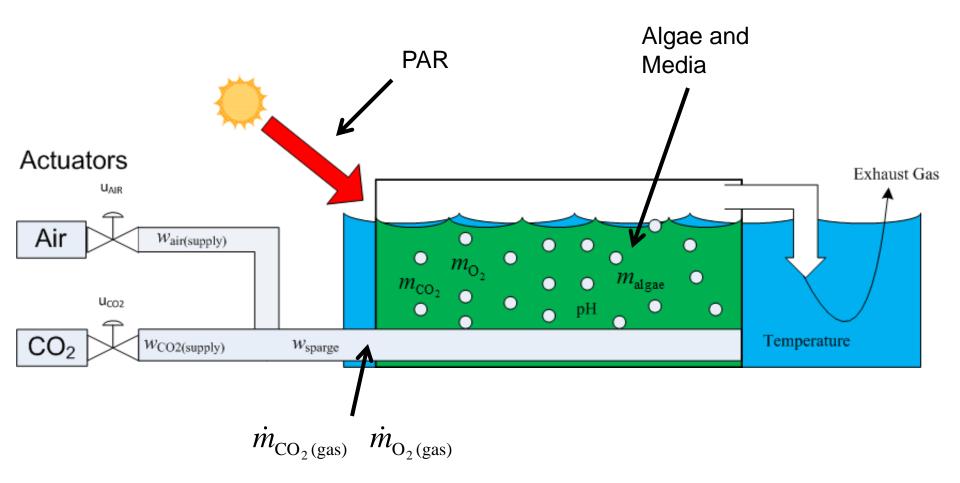
- Design and operate PBRs at a large scale
 - Problems with dissolved oxygen (DO) removal
 - Problems with efficient CO₂ delivery (i.e., achieving mass transfer)
 - Efficient utilization of all available light (PAR)
 - Requires a mechanical, biological, chemical, electrical, and controls solution
- Developing models and controllers based on the physics of the reactor that scale to commercial size reactors

Reactor Test Bed

- Extended surface flat panel reactor provides efficient sun utilization
- CO₂ rich gas bubbled through the flat panels to deliver CO₂ and remove produced dissolved O₂



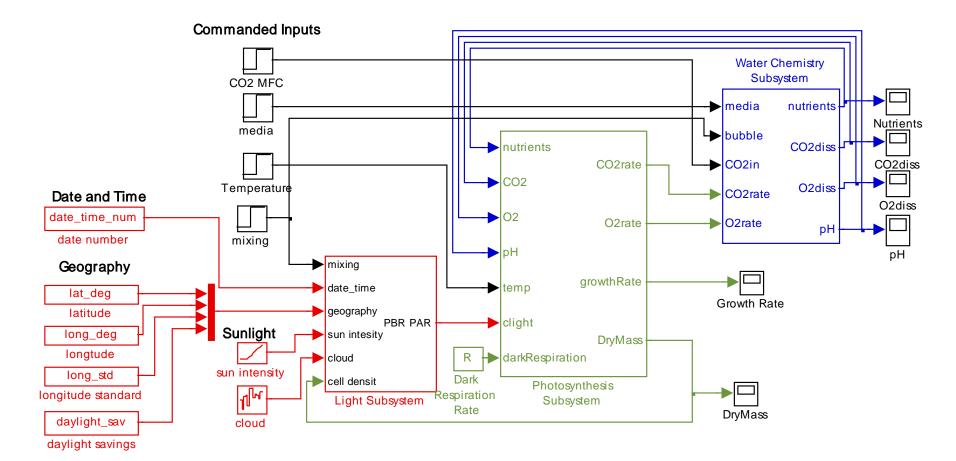
Reactor Setup



Modeling and Control Overview

- Develop a component based model that isolates the three components
 - Light subsystem (algebraic model)
 - Photosynthesis subsystem (algae dynamics)
 - Water chemistry subsystem (media dynamics)
- Use model to provide feedforward CO₂ delivery to maintain pH.

Model Block Diagram



Light Subsystem

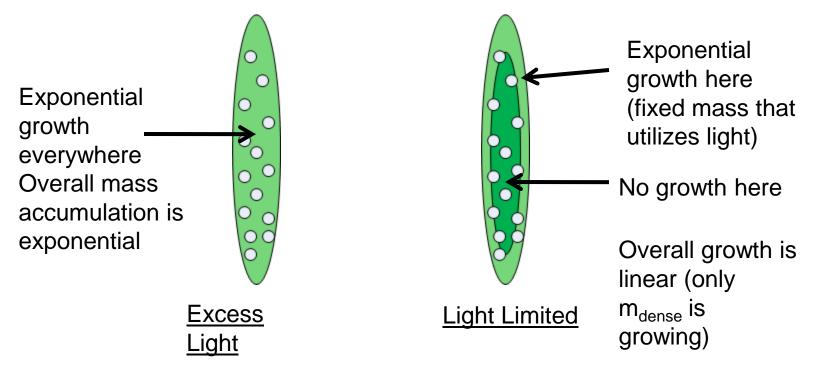
- About 45% of the full spectrum of light is photosynthetically active radiation (PAR)
- A fraction of the direct light will enter the bath and the rest will reflect
- Amount of light that reaches the algae is function of direct light and reactor orientation
- Mixing affects the amount of light the algae can utilize

Photosynthesis Subsystem

- Models growth as a function of incident PAR
- Growth measures
 - Biomass produced
 - $-CO_2$ consumed
 - $-O_2$ produced
- Based on densities
 - Allows for reactor comparison independent of scale

Growth Model Description

- Growth driven by photosynthesis
 - Exponential when excess light
 - Linear above critical density (m_{dense})
 - Exponential Respiration (during both light and dark)



Growth Model Equations

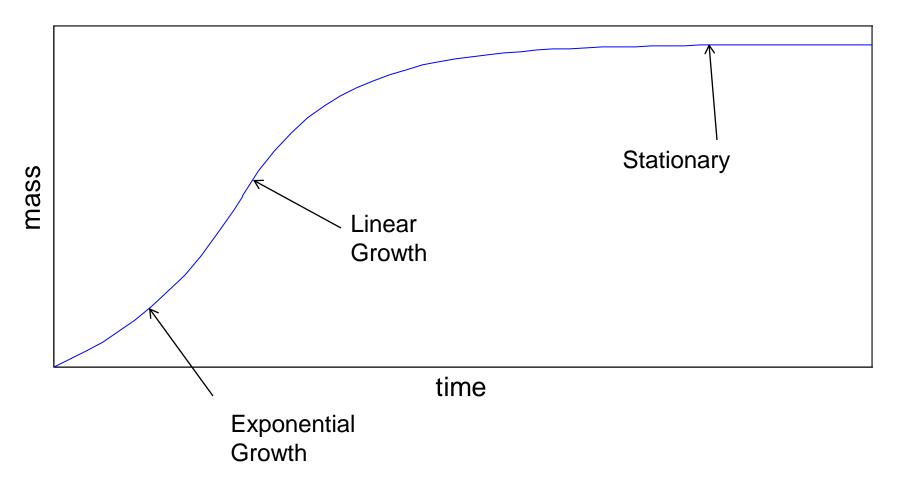
$$\dot{m}_{algae} = K_{PAR} I_{PAR} \overline{m}_{algae} - Rm_{algae}$$

 $\overline{m}_{algae} = \min(m_{algae}, m_{dense})$
 $m_{dense} = f(m_{algae}, \min geometry)$
 I_{PAR} : PAR reading from the light subsystem
 K_{PAR} : Sun Utilization Parameter
 R : Rate of respiration in the dark
 m_{algae} : The density of algae (g/L or OD units/L)

Gas Consumption/Production Measures

 $\dot{m}_{\rm CO_2} = K_{\rm CO_2} \dot{m}_{\rm algae}$ CO₂ Consumption (used later for pH regulation) $\dot{m}_{\rm O_2} = K_{\rm O_2} \dot{m}_{\rm algae}$ O₂ Production

Growth Phases



Water Chemistry Subsystem

- Models the dissolved gases (CO₂ and O₂) in the media
- Interactions with algae
 - CO₂ consumed / O₂ produced during photosynthesis, vise versa during respiration
- Interactions with sparged gas
 - Dissolved O₂ and dissolved CO₂ seek equilibrium between bubbles and media
 - First order plus dead time models
- pH used to infer CO₂ concentration
 - Takes a few seconds for pH to equilibrate from dissolved CO₂

Water Chemistry Models

$$\dot{m}_{O_2(\text{media})}(t) = \frac{w_{\text{sparge}}}{\tau_{O_2}} \left(m_{O_2(\text{gas})}(t - \tau_{\text{d,gas}}) - m_{O_2(\text{media})}(t) \right) + \dot{m}_{O_2(\text{algae})}(t)$$

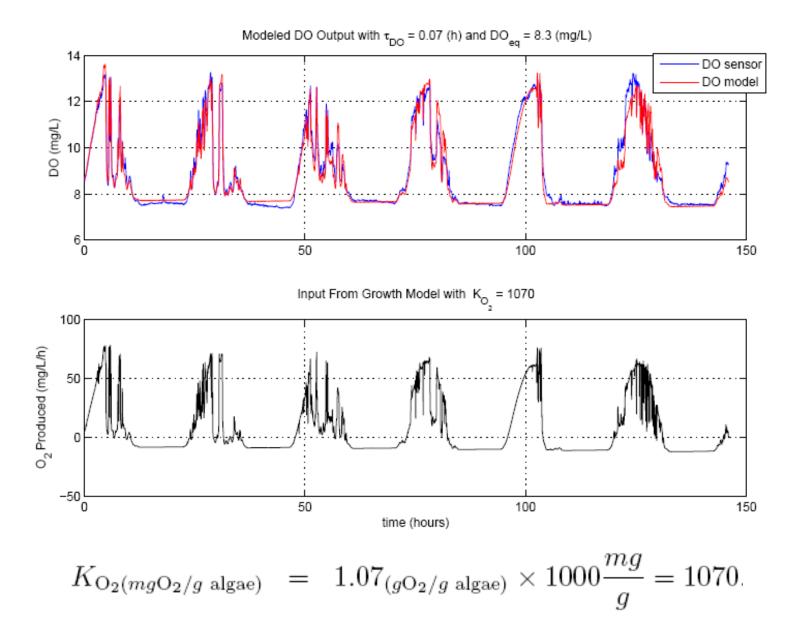
$$\dot{m}_{\rm CO_2(media)}(t) = \frac{W_{\rm sparge}}{\tau_{\rm CO_2}} \left(m_{\rm CO_2(gas)}(t - \tau_{\rm d,gas}) - m_{\rm CO_2(media)}(t) \right) - \dot{m}_{\rm CO_2(algae)}(t)$$

$$p\dot{H} = \frac{1}{\tau_{pH}} \left(K_{pH} m_{CO_2(media)}(t) - pH(t) \right)$$

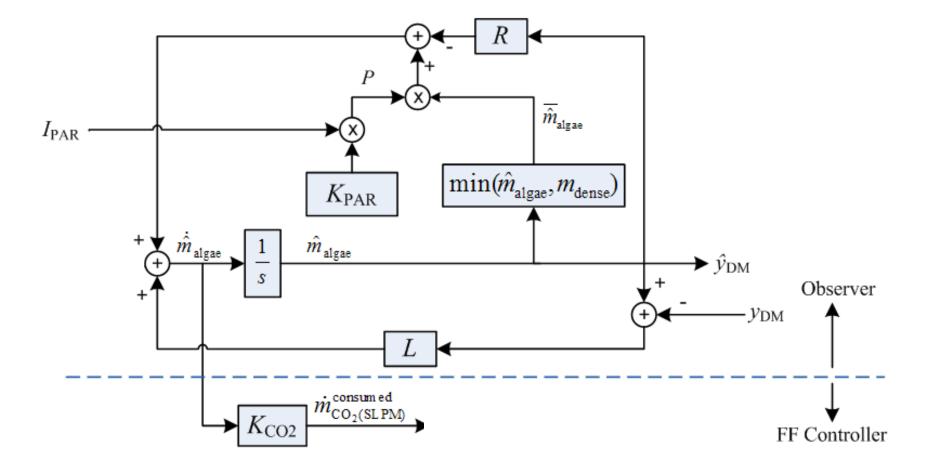
 W_{sparge} : flow rate of sparge gas (~ number of bubbles)

- $\tau_{\mathrm{O}_2}, \tau_{\mathrm{CO}_2}$: time constant for gas transfer between bubbles and media
 - $\tau_{\rm pH}$: time constant for pH to settle

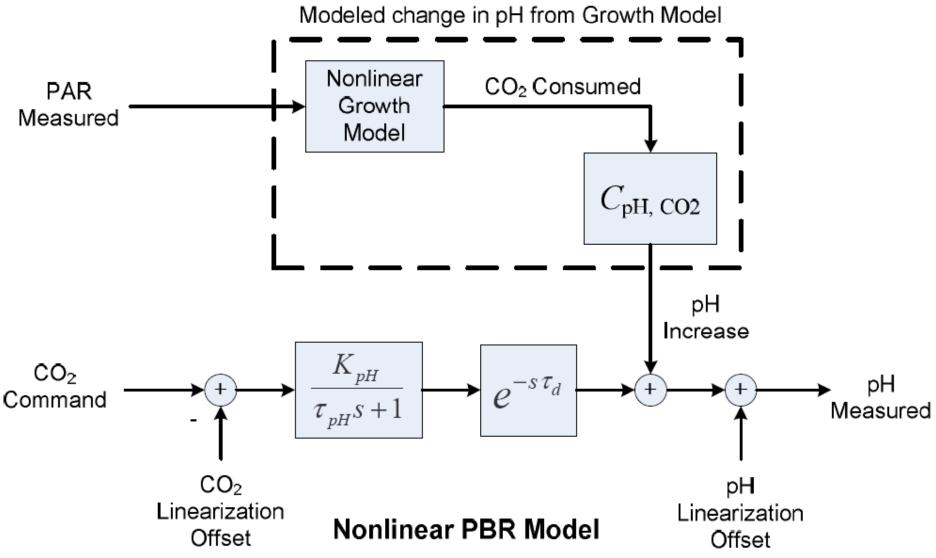
Dissolved Oxygen Model



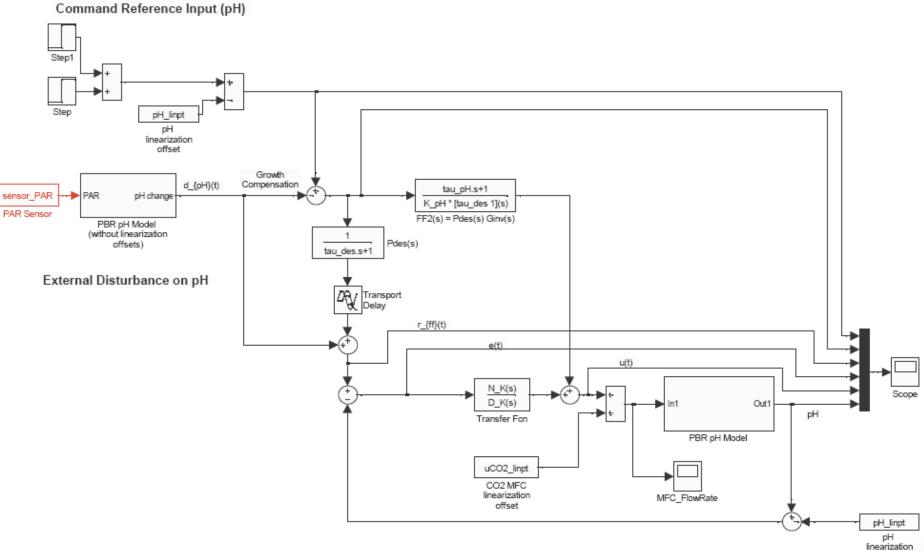
Observer-Based FF Control



pH Model (with Growth Dynamics)

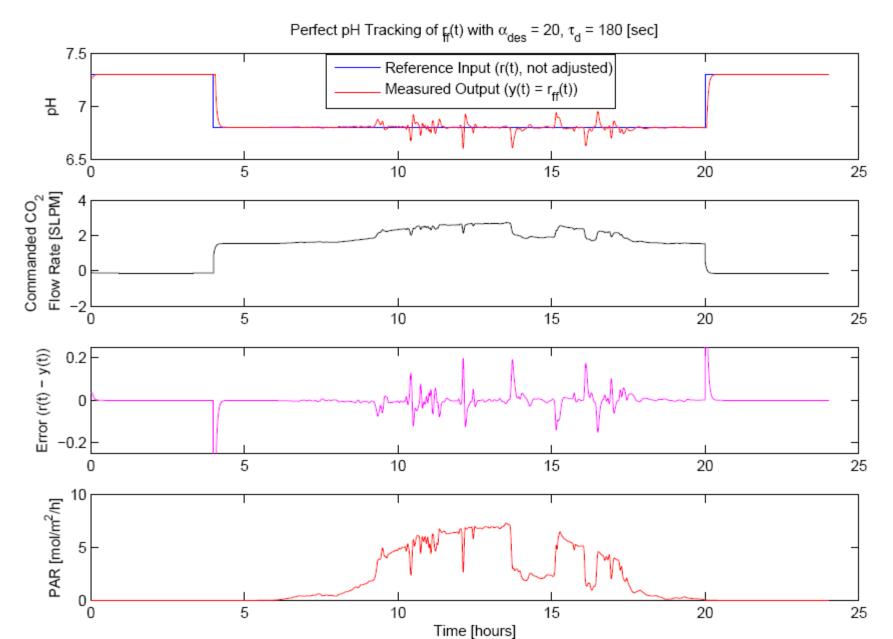


Modified DFFPC pH Regulation



offset

Achievable pH Regulation



Conclusions

- Perfect tracking for a larger class of systems
 Characterize achievable performance
- Robustness tools to analyze performance in the presence of model uncertainty
- Adaption methods for the LTI and NL Feedforward controller(s)
- Physics-based algae model
- Verified algae model on experimental data
- Characterized achievable pH control

Future Directions

- Feedforward design
 - Design for e(t) = y(t) r(t)
 - Design perfect tracking of r(t)
- Adaptation
- MIMO systems
- Microalgae modeling and control
 - Lipid model
 - System level optimization
- Control-Structure Interactions

Conference Publications

- **Buehner, M.R.** and P.M Young. 2010. "Perfect Tracking for Non-minimum Phase Systems". In: *Proceedings of the 2010 American Control Conference*, Baltimore, Maryland, July, 2010.
- Buehner, M.R., P.M Young, B.D. Willson, D. Rausen, R. Schoonover, G. Babbitt, and S. Bunch. 2009. "Microalgae Growth Modeling and Control for a Vertical Flat Panel Photobioreactor". In: *Proceedings of the 2009 American Control Conference*, St. Louis, Missouri, pp. 2301-2306, June, 2009.
- Buehner M.R., C.W. Anderson, P.M. Young, K.A. Bush, and D.C. Hittle. 2007. "Improving Performance using Robust Recurrent Reinforcement Learning Control". In: *Proceedings of the European Control Conference 2007*, Kos, Greece, pp. 1676-1681, July, 2007.

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- Anderson M.L., M.R. Buehner, P.M. Young, D.C. Hittle, C.W. Anderson, J. Tu, and D. Hodgson. 2008. "MIMO Robust Control for Heating, Ventilating, and Air Conditioning (HVAC) Systems". *IEEE Transactions on Control Systems Technology*, 16(3):475-483.
- Anderson M.L., M.R. Buehner, P.M. Young, D.C. Hittle, C.W. Anderson, J. Tu, and D. Hodgson.2007. "An Experimental System for Advanced Heating, Ventilating, and Air Conditioning (HVAC) Control". *Energy and Buildings* 39(2):136-147.
- Anderson C.W., P.M. Young, **M.R. Buehner**, J.N. Knight, K.A. Bush, and D.C. Hittle. 2007. "Robust Reinforcement Learning Control using Integral Quadratic Constraints for Recurrent Neural Networks", *IEEE Transactions on Neural Networks: Special Issue on Neural Networks for Feedback Control Systems* 18(4):993-1002.
- **Buehner M.R**. and P.M.Young. 2006. "A Tighter Bound for the Echo State Property". *IEEE Transactions on Neural Networks* 17(3):820-824.

Questions